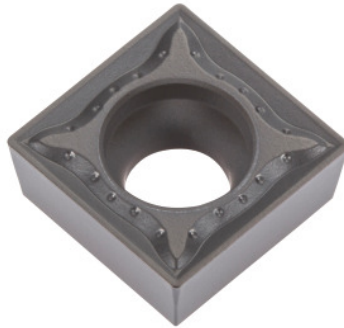


**Garant**

**Indexable insert for turning SC.T 120404, for medium machining, Grade: HB7130-2**

**Order data**

Order number	260765 HB7130-2
GTIN	4062406750305
Item class	21G

**Technical description**

Feed f	0.1 - 0.4 mm/rev.
Cutting speed $v_c$ main application	70 - 240 m/min
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Tool material	Carbide
Cutting depth $a_p$	0.5 - 2.5 mm
Main application	M
Grade	HB7130-2
Tolerance	M
Chip breaker	VM
Corner radius	0.4 mm

ISO code indexable insert	SCMT 120404
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning